

Laser Cutting				
Type	Make	Model	Bed Size	Cutting capacity
2 Axis	Prima	Automated Pallet System	3000 mm x 1500 mm	Steel 15 mm, Aluminium 6 mm
5 Axis	Prima	Twin Station	(X = 4080 )( Y = 1530 )( Z = 765)	

CNC Punching				
Type	Make	Model	Bed Size	Punch capacity
Static Turret Head	Prima	Off line CNC Programmed	2500 mm x 1250 mm	Up to 8 mm

Pressing				
Type	Make	Model	Bed Size	Cushion Travel/Ram size
Hydraulic	Muller	250 ton	1100 mm x 1250 mm	340 mm / 760 mm x 760 mm
Hydraulic	SMG	500 ton	2800 mm x 1530 mm	393 mm / 1790 mm x 1500 mm
Mechanical		60 ton		

Pressing				
Type	Make	Model	Bed Size	Tonage
Promecam Bending	Prima	CNC Programmed	Up to 2040 mm component length	55 ton
Promecam Bending	Prima	CNC Programmed	Up to 2040 mm component length	55 ton
Promecam Bending	Medusa	CNC Programmed	Up to 2000 mm component length	40 ton
Promecam Bending	Hurco	CNC Programmed	Up to 2000 mm component length	40 ton

Welding
Type
Mig
Tig
Projection Weld
Spot Weld

Assembly
Type
Self Peircing Rivets
Clinch Studs
Clinch Nuts
Pem Inserts

Plant List  
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